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Component and assembly rebuild procedure are provided in the K19 Engine Shop Manual. The manual is organized to guide a service technician through the logical steps of identifying and correcting problems related to the engine. Cummins K19 Diesel Engine Repair Manual is a perfect manual, which contains a lot of information.

Cummins K19 Diesel Engine Troubleshooting and Repair Manual

**NOTE: A - This indicates engine timing type if other than PT timing. **NOTE: B - KTA38 & KTA50 engines utilize three different style aftercooler types. The letter codes listed here identify each type.

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